

## 3M PSA Product Listing

### Adhesive Transfer Tapes

Adhesive Family	Product	Adhesive Caliper Mils	Liner		Application Ideas	Adhesion				Chemical Resistance	Temp Range	
			Type	Caliper Mils		Metal	HSE Plastic	LSE Plastic	Foam		Low F	High F
100MP* High Perform	9460PC	2.0	61# PCK	4.1	Very High Bond industrial joining and metal fabrication.	10	7	1	2	10	-40	500
	9437	2.0	58# PET	4.0/2.0	Specialty die cut parts with VHB performance.							
	9469PC	5.0	61# PCK	4.1	Very High Bond industrial joining and metal fabrication.							
	9473PC	10.0	61# PCK	4.1	Very High Bond industrial joining and metal fabrication.							
100 High Temp	9461P	1.0	55# DK	3.2	High temperature, hard disc drive seals, low out gassing. Aerospace.	9	8	1	2	9	-40	450
	965	2.0	55# DK	3.8	Fuel line labels, excellent chemical resistance. Aerospace.							
	966	2.0	60# DK	3.8	Meets NASA low volatility specs. Flex circuit attachment. High temp.							
	9462P	2.0	55# DK	3.2	Die cut parts and port seal covers for hard disc drive market.							
	941	2.0	58# PCK	4.0	Graphic attachment for low odor appliance applications.							
	941N	2.0	86# PCK	6.5	Graphic attachment for low odor appliance applications. Easy handling.							
200MP High Perform	467MP	2.0	58#PCK	4.0	Graphic attachment and general industrial joining. Industry standard.	10	9	1	3	9	-40	400
	467MPF	2.0	PET	2.0	Polyester liner for high-speed processing of graphic and die cut parts.							
	9172MP	2.0	58#/HDPE	4.0/3.0	Automotive instrument graphics. Clear liner for backlight inspection.							
	9667MP	2.0	86#PCK	6.5	Graphic and die cut parts on heavy liner for easy removal. End tabs.							
	7952MP	2.0	58/58#PCK	4.0/4.0	Selective adhesive removal for membrane switch key pad graphics.							
	7962MP	2.0	86/58#PCK	4.0/6.5	Same as 7952MP for heavier graphics or textured surfaces.							
	9676MP	2.0	58#/PP	4.0/3.5	White polypropylene liner for automotive bar code labels.							
	468MP	5.0	58# PCK	4.0	Industry standard for graphic attachment and die cut parts.							
	468MPF	5.0	PET	2.0	Polyester liner for high-speed processing of graphic and die cut parts.							
	7955MP	5.0	58/58# PCK	4.0/4.0	Automotive instrument graphics and membrane switch faceplates.							
	7965MP	5.0	86/58# PCK	4.0/6.5	Same as 7955MP for heavier graphics or textured surfaces.							
	9188	5.0	86#/HDPE	6.5/3.0	Automotive and Electronic graphic attachment. See-through liner.							
	9185MP	5.0	58#/HDPE	4.0/3.0	Automotive and Electronic graphic attachment. See-through liner.							
	9668MP	5.0	86# PCK	6.5	Same as 9667MP for rough or textured surfaces.							
200 High Perform	467	2.0	62# DK	3.8	Metal nameplates. Electronics applications.	10	9	1	2	7	-40	350
	467MS	2.0	58# PCK	4.0	Hard disc drive, low out gassing adhesive. Seals and die cut parts.							
	9567	2.0	60# DK	3.8	Narrow width rolls for industrial joining.							
	468	5.0	62# DK	3.8	Metal nameplates on rough textured surfaces.							
	468MS	5.0	58# PCK	4.0	Same as 467MS with thicker adhesive for textured surfaces.							
	9568	5.0	62# DK	3.8	Narrow width rolls for joining mismatched surfaces.							
220 Acrylic Adhesive	9502	2.0	58# PCK	4.0	Economical attachment of graphics and industrial joining.	8	7	1	2	8	-40	350
	9502HL	2.0	86# PCK	6.5	Same as 9502 for easy handling and liner removal.							
	9552	2.0	58/58# PCK	4.0/4.0	Economical double lined adhesive for graphics with windows.							
	9522	2.0	55# PCK	3.2	For rotary processing of nameplates, label component systems.							
	9505	5.0	58#PCK	4.0	Thicker version of 9502 for textured surfaces.							
	9525	5.0	55# PCK	3.2	For rotary processing of nameplates, label component systems.							
	9505HL	5.0	86# PCK	6.5	Thicker version of 9502HL. Graphic attachment on layflat liner.							
	9555	2.0	58/58# PCK	4.0/4.0	For graphics with windows bonded to rough surfaces.							

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			Type	Caliper Mils		Metal	HSE Plastic	LSE Plastic	Foam		Low F	High F
350 High Holding	9482PC	2.0	PC Kraft	4.0	Laminate high performance plastics.9	10	10	9	8	-40	450	
	9442	2.0	55# DK	3.2	Bond steel, plastic, and wood veneer trim.							
	922XL	2.0	60# DK	3.7	Extended liner version of 350 adhesive for easy removal & dispensing.							
	9485PC	5.0	PC Kraft	4.0	Splice metal coils.							
	9445	5.0	55# DK	3.2	Attach gaskets and foams. Performance label for textured surfaces.							
	9485EK	5.0	78# EK+D28	6.0	Extra tough lined version of 9485PC for increased tear resistance.							
	9675	5.0	86# PCK	6.5	Heavy lined version of 9485PC for easy handling, layflat properties.							
	9445	5.0	55# DK	3.2	Attach gaskets and foams. Performance label for textured surfaces.							
300LSE High Strength	9471LE	2.0	58# PCK	4.0	Bonds graphics to powder coatings, LSE plastics and oily materials.	9	10	10	1	7	-40	300
	9471FL	2.0	PET	2.0	Film lined version of 9471LE for rotary processing.							
	8132LE	2.0	58/86# PCK	4.0/6.5	Double lined for graphics with windows without adhesives.							
	9671LE	2.0	86# PCK	6.5	Heavy lined 9471LE for easy handling and layflat properties.							
	9453LE	3.5	58# PCK	4.0	Intermediate thickness for bonding to embossed surfaces.							
	9453FL	3.5	PET	2.0	Film lined version of 9453LE for rotary processing.							
	9653LE	3.5	86# PCK	6.5	Heavy lined 9453LE for easy handling and layflat properties.							
	8153LE	3.5	58/86# PCK	4.0/6.5	Intermediate thickness of 8132LE for embossed surfaces.							
	9472LE	5.0	58# PCK	4.0	Thicker adhesive for textured LSE plastics and powder coatings.							
	9672LE	5.0	86# PCK	6.5	Heavy lined 9671LE for easy handling and layflat properties.							
300 High Strength	9458	1.0	55# DK	3.1	High tack excellent adhesion to LSE plastics. Automotive label bonding.	7	9	9	9	6	-40	250
	9459S	1.5	55# DK	3.1	Silver adhesive for durable fire extinguisher label opacity.							
	9459W	1.5	55# DK	3.1	White adhesive for increased opacity of Automotive underhood labels.							
	927	2.0	60# DK	3.8	Attach gaskets and a variety of industrial foam materials.							
	992	2.0	55# DK	3.1	Automotive labels bonded to fabrics.							
	992U	2.0	55# DK	3.1	UV footprint adhesive for automotive application verification.							
	9471	2.0	60# DK	3.5	Bonds graphics, plastics, foam and fabric to window blinds.							
	9671	2.0	86# PCK	6.5	Heavier lined version of 9471 for easy handling, layflat properties.							
	9653	3.5	86# PCK	6.5	Seal pipe insulation.							
	9472	5.0	60# DK	3.5	Bonds to polyurethane foam and a variety of fabrics.							
	950	5.0	60# DK	3.8	Foam lamination to various surfaces. Industrial bonding.							
	950EK	5.0	78# EK	6.0	EMI/RFI shielding.							
	9672	5.0	85# PCK	6.5	Heavier lined version of 9472 for easy handling, layflat properties.							
	300MP	9770	2.0	58# PCK	4.0							
7951		2.0	58/58# PCK	4.0/4.0	Graphic attachment where adhesive is removed in window area.							
6032PC		2.0	58# PCK	4.0	Resists fogging for automotive interior joining applications.							
6032PL		2.0	86# PCK	6.5	Heavy lined version of 6032PC for easy handling, layflat properties.							
9692		2.0	86# PCK	6.5	Attachment of graphics and industrial joining. Foam bonding.							
9774		4.0	58# PCK	4.0	Heavier adhesive coating for rough or textured surfaces.							
9784		4.0	58#/HDPE	4.0/3.0	Backlite bonding when applied to LSE plastics.							
6035PC		5.0	58# PCK	4.0	Resists fogging for automotive interior fabric joining applications.							
6035PL		5.0	86# PCK	6.5	Heavy lined version of 6035PC for easy handling, layflat properties.							
9695		5.0	86# PCK	6.5	Industrial joining/foam lamination. Sound control in computers.							
6038PC		8.0	58# PCK	4.0	Low fogging. Automotive fabric and carpet attachment.							
6038PL		8.0	86# PCK	6.5	Heavy lined version of 6038PC for easy handling, layflat properties.							
964		13.0	86# PCK	6.5	Automotive carpet attachment.							
320 Adhesive	9447	1.0	55# DK	3.1	Economical for protected graphics and label components.	7	7	7	2	6	-40	250
340 Adhesive	466XL	2.0	62# DK	4.0	Print finishing applications.	7	7	7	2	7	-40	200

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400 High Tack	9457	1.0	55# DK	3.2	Validation labels and parking permits on car windows.	5	5	5	4	5	-60	250
	450XL	1.0	60# DK	3.7	Extended liner version of 400 adhesive for easy removal & dispensing.							
	920XL	1.0	40# DK	2.5	Similar to 450XL with thinner liner.							
	463	2.0	60# DK	3.7	Seals flaps on polybags and envelopes.							
	465	2.0	60# DK	3.8	Paper web splicing.							
	465XL	2.0	62# DK	3.7	Extended liner version of 465.							
420 Acrylic	F9752PC	2.0	68# PCK	4.0	General industrial joining.	5	6	5	4	5	-40	450
	F9755PC	2.0	58# PCK	4.0	Heavy adhesive for textured surfaces.							
430 Acrylic	9497	2.0	60# DK	3.8	Pink tinted high temperature splicing tape.	6	6	5	4	5	-40	350
	9499	2.0	58# PCK	4.0	Transparent version of 9497.							
760 Rubber	476XL	6.0	60# DK	3.8	High tack, extended liner tape to seal boxes and tubes for shipping.	9	10	10	4	2	-40	150
770 Rubber	9925XL	2.5	42# DK	2.5	Tissue reinforced for bonding paper to paper; extended liner tape.	9	10	10	4	2	-40	150
	464XL	3.0	42# DK	2.5	Tissue reinforced; general purpose.							
1000 Repos	9449	0.3	55#/43#	2.5	Laminates to various substrates to make them repositionable.	3	1	1	N/A	2	-20	250
	921XL	1.0	40# DK	2.5	Thicker version of 9449 with extended liner.							

Note: This technical information and data should be considered representative only and should not be used for specification purposes.