



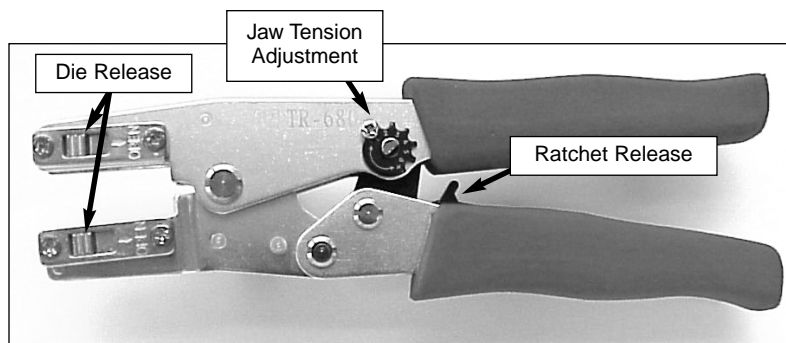
# TR-680 Ratchet Crimping Tool with 8-inch Aluminum Frame

For use with removable die sets

**Note: Die sets not supplied with tool**

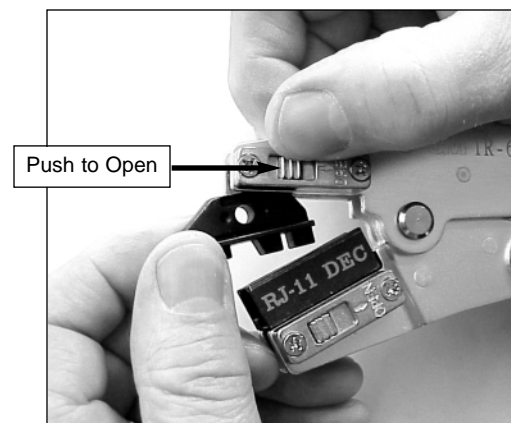
## Instructions

**Warning: Do Not Use On Energized Circuits**



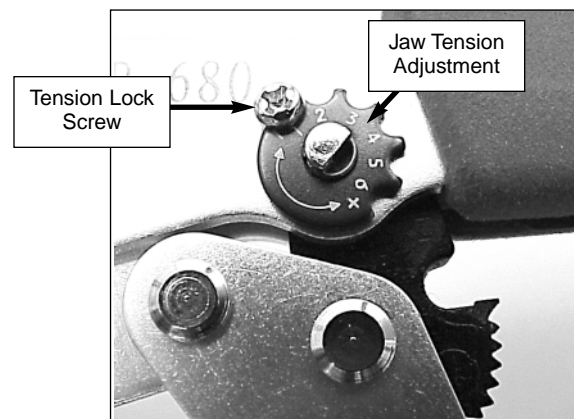
### Die Set Installation:

- Push and hold die release button to “OPEN” position to install die.
- Install top die in the upper Jaw, release die release button to lock die into jaw.
- Install bottom die in the lower Jaw, release die release button to lock die into jaw.
- Die set removal, Reverse of installation procedure.



### Jaw Tension Adjustment:

- Remove locking screw.
- Rotate tension adjustment: 1 for minimum jaw tension, 6 for maximum jaw tension.
- Replace locking screw.



## Die Set Selection Chart:

Die Set	Description
M-1401	Twinax Die Set
M-1402	RG-6, RG-174 Belden Type 8281 Cables
M-1403	RG-174, Mini 59 BNC/TNC
M-1404	N Series & RG-8/11
M-1405	RG-59, RG-6, 8281, 50 & 75 Ohm Cables
M-1406	RG-58, 59, 62, 6 & 8281
M-1407	For 3M/ST fiber optic Hex connectors
M-1408	For T & B fiber-optic connectors
M-1409	RG-58, RG-174 & 8281 for 50 & 75 Ohm
M-1410	AMP Thinwall Dual Crimp BNC
M-1411	Plenum & Non-Plenum Thinwire Cables RG-58 & 59
M-1412	Mini UHF & BNC/TNC 5 Cavity
M-1413	Fiber-Optic SMA, SMB or SFR
M-1414	AMP Optimate Fiber-Optic SMA or SFR Type
M-1419	RJ-11 for 2, 4, or 6 Position Modular Plugs
M-1420	RJ-11 DEC MMJ for 6 pos. mod. Plugs w/offset release tab
M-1421	RJ-45 - 8 pos. die set for keyed or non-keyed mod Plugs
M-1422	RJ-45 die set for 10 Position Modular Plugs
M-1423	RJ-11 die set for 2, 4, or 6 pos. w/primary strain relief
M-1424	RJ-45 AMP die set for 8 pos. Primary strain relief

### IMPORTANT NOTICE

Before using this product, you must evaluate it and determine if it is suitable for your intended application. You assume all risks and liability associated with such use.

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